

Parts List for profiling gas cutting machine MODEL GC2-150 SERIES

Item No.	Part Name	Qty	Stock No.		Item No.	Part Name	Qty	Stock No.
001	Template guide assembly	1	1200001		045	Hose for gas	1	1200045
002	Magnetic roller	1	1200002		046	Distributor	1	1200046
003	Seat cover	1	1200003		047	Hose connection	2	1200047
004	Wool collar	2	1200004		048	Nut for oxygen	1	1200048
005	Stopper	1	1200005		049	Nut for gas	1	1200049
006	Copper collar	1	1200006		050	Hose hanger	1	1200050
007	Sleeve	1	1200007		051	Handle for vertical adjusting	1	1200051
008	Top retainer for Magnetic seat	1	1200008		052	Collar	1	1200052
009	Magnetic block	1	1200009		053	Screw	1	1200053
010	Magnetic seat	1	1200010		054	Arm connection	1	1200054
011	Down retainer For Magnetic seat	1	1200011		055	Template support arm	1	1200055
012	Reduction assembly	1	1200012		056	Upper main shaft	1	1200056
013	Worm wheel shaft	1	1200013		057	Nut	1	1200057
014	Copper worm wheel	1	1200014		058	Nut	1	1200058
015	Reduction base	1	1200015		059	Bearing retainer 6206	2	1200059
016	Worm shaft Assembly	1	1200016		060	Fixing collar	1	1200060
017	Worm	1	1200017		061	Bearing outer sleeve	1	1200061
018	Mini collar	1	1200018		062	Base arm	1	1200062
019	Big collar	1	1200019		063	Bearing inner sleeve	1	1200063
020	Worm shaft	1	1200020		064	Cross adjusting handle assembly	1	1200064
021	Bevel pinion	1	1200021		065	Handle base	1	1200065
022	Washer	1	1200022		066	Handle shaft	1	1200066
023	DC motor assembly	1	1200023		067	Collar	1	1200067
024	Motor	1	1200024		068	Mini handle	1	1200068
025	Motor pinion(disk)	1	1200025		069	Cross feed gauge	1	1200069
026	Carbon brush	1	1200026		070	connection	1	1200070
027	Carbon cap	1	1200027		071	Template supporter assembly	1	1200071
028	Torch holder assembly	1	1200028		072	Template base	1	1200072
029	Torch holder	1	1200029		073	Pinion shaft	1	1200073
030	Pinion	1	1200030		074	Washer	1	1200074
031	Pinion metal	1	1200031		075	Template case	1	1200075
032	Handle	1	1200032		076	Rack	1	1200076
033	Block	1	1200033		077	Nut	1	1200077
034	Holder connection	1	1200034		078	Template washer	2	1200078
035	Torch assembly	1	1200035		079	Main bracket	1	1200079

036	Torch body	1	1200036	080	Bracket fixing shaft	1	1200080
037	Rack for torch	1	1200037	081	Shaft sleeve	1	1200081
038	Tip fixing nut	1	1200038	082	Fixing nut	1	1200082
039	Valve for gas	1	1200039	083	Electric control case	1	1200083
040A	Valve for pressure switch	1	1200040a	084	Service tools cabin lid	1	1200084
040B	Valve for cutting oxygen	1	1200040b	085	Balance bar	2	1200085
040C	Valve for preheat oxygen	1	1200040c	086	Balance weight	1	1200086
041	Complete torch	1	1200041	087	Body main shaft	1	1200087
042	Hose set	1	1200041	088	Main body base	1	1200088
043	Hose for oxygen	2	1200043	089	Lift worm shaft	1	1200789
044	Hose for pressure switch	1	1200044	090	upper retainer	2	1200090

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Item No.	Part Name	Qty	Stock No.	Item No.	Part Name	Qty	Stock No.
091	Lift worm	1	1200091	137	Plain screw M4×16	2	1200137
092	Lower retainer	1	1200092	138	Plain screw M4×6	3	1200138
093	Worm cover	1	1200093	139	Plain screw M5×10	2	1200139
094	Stabilizer base	1	1200094	140	Cap screw M3×8	6	1200140
095	Distributor assembly	1	1200095	141	Cap screw M4×28	4	1200141
096	Circular cutting assembly	1	1200096	142	Cap screw M4×15	4	1200142
097	Locator ring	1	1200097	143	Cap screw M4×12	14	1200143
098	Gauge shaft	1	1200098	144	Cap screw M5×12	8	1200144
099	Gauge supporter	1	1200099	145	Cap screw M5×25	4	1200145
100	Gauge	1	1200100	146	Cap screw M6×20	7	1200146
101	Pole	1	1200101	147	Half round head screw	18	1200147
102	Friction wheel	1	1200102	148	Inner hexagon screw M6×20	6	1200148
103	Cap	1	1200103	149	Inner hexagon screw M10×25	4	1200149
104	Friction wheel shaft	1	1200104	150	External hexagon screw M10×40	2	1200150
105	bead	1	1200105	151	External hexagon screw M8×30	2	1200151
106	Power cord assembly	1	1200106	152	External hexagon screw M10×180	1	1200152
107	Metal plug to machine	1	1200107	153	Wing bolt M6×40	1	1200153
108	Cabtyre cord	1	1200108	154	Wing bolt M8×40	1	1200154
109	Rubber plug to power source	1	1200109	155	Crank handle M8×25	1	1200155
110	Speed control assembly	1	1200110	156	Crank handle M8×40	1	1200156
111	Control pannel	1	1200111	157	Wing bolt M20×85	4	1200157
112	Power LED	1	1200112	158	Round head screw M10×15	4	1200158
113	Forward /Reverse switch	1	1200113	159	T bolt M8×40	1	1200159
114	Condenser	1	1200114	160	Locking screw M10×30	1	1200160
115	Metal Socket	1	1200115	161	Hexagon nut M3	4	1200161
116	Electric control box assembly	1	1200116	162	Hexagon nut M8	1	1200162
117	Panel	1	1200117	163	Hexagon nut M10	1	1200163

118	Power switch	1	1200118	164	Washer Ø3	4	1200164
119	Circuit board	1	1200119	165	Washer Ø4	22	1200165
120	Transformer	1	1200120	166	Washer Ø5	8	1200166
121	Cross feed gauge rack	1	1200121	167	Washer Ø6	6	1200167
122	Pressure switch	1	1200122	168	Washer Ø8	2	1200168
123	Pressure switch label	1	1200123	169	Washer Ø10	2	1200169
124	Pressure switch locking nut	1	1200124	170	Spring washer Ø4	22	1200170
125	Motor cord	1	1200125	171	Spring washer Ø5	8	1200171
				172	Rivet Ø2×8	2	1200172
				173	Spring Pin Ø2.5×18	6	1200173
Standard fittings list				174	Cone pin Ø4	2	1200174
				175	Spring 22×1×25	1	1200175
130	Bearing 16004	1	1200130	176	Spring 6.5×5×35	1	1200176
131	Bearing 6200	1	1200131	177	Spring pin	1	1200177
132	Bearing 6800	2	1200132				
133	Bearing 6202	2	1200133				
134	Bearing 6206	2	1200134				
135	Plain screw M3×8	10	1200135				
136	Plain screw M3×12	4	1200136				