

**Parts List for manual pipe gas cutting machine Model Handypipe-Q**

| Item No. | Part Name                      | Qty | Stock No. |  | Item No. | Part Name                   | Qty | Stock No. |
|----------|--------------------------------|-----|-----------|--|----------|-----------------------------|-----|-----------|
| 001      | Body base                      | 1   | 1210001   |  | 033A     | Gas valve                   | 1   | 1210033   |
| 002      | Guide wheel assembly           | 4   | 1210002   |  | 034      | Oxygen hose                 | 2   | 1210034   |
| 003      | Guide wheel                    | 4   | 1210003   |  | 035      | Gas hose                    | 1   | 1210035   |
| 004      | Guide wheel shaft              | 4   | 1210004   |  | 036      | Wing handle                 | 1   | 1210036   |
| 005      | Gland                          | 4   | 1210005   |  | 037      | Washer                      | 2   | 1210037   |
| 006      | Shaft sleeve                   | 6   | 1210006   |  | 038      | Upper plate                 | 1   | 1210038   |
| 007      | Rack bar locking pin           | 1   | 1210007   |  | 039      | Lift shaft                  | 1   | 1210039   |
| 008      | Cross-feed rack bar            | 1   | 1210008   |  | 040      | Chain (1m)                  |     | 1210040   |
| 009      | Slide shaft                    | 2   | 1210009   |  |          | Chain (2.4m)                | 1   | 1210040A  |
| 010      | Slide shaft sleeve             | 2   | 1210010   |  | 041      | Slide bracket               | 1   | 1210041   |
| 011      | Cross feed pinion unit         | 2   | 1210011   |  | 042      | Sprocket shaft sleeve       | 1   | 1210042   |
| 012      | Pinion                         | 2   | 1210012   |  | 043      | Worm                        | 1   | 1210043   |
| 013      | Pinion metal                   | 2   | 1210013   |  | 044      | Spacer                      | 1   | 1210044   |
| 014      | Handle                         | 2   | 1210014   |  | 045      | Bush                        | 1   | 1210045   |
| 015      | Torch holder assembly          | 1   | 1210015   |  | 046      | Clutch pin                  | 2   | 1210046   |
| 016      | Torch holder                   | 1   | 1210016   |  | 047      | Sprocket                    | 1   | 1210047   |
| 017      | Torch holder base assembly     | 1   | 1210017   |  | 048      | Clutch                      | 1   | 1210048   |
| 018      | Torch holder base              | 1   | 1210018   |  | 049      | Sprocket shaft              | 1   | 1210049   |
| 019      | Gas distribution system        | 1   | 1210019   |  | 050      | Worm shaft                  | 1   | 1210050   |
| 020      | Torch assembly                 | 1   | 1210020   |  | 051      | Worm gear                   | 1   | 1210051   |
| 021      | Torch body                     | 1   | 1210021   |  | 052      | Front slide plate           | 1   | 1210052   |
| 022      | Torch nut                      | 1   | 1210022   |  | 053      | Back slide plate            | 1   | 1210053   |
| 023      | Rack                           | 1   | 1210023   |  | 054      | Handle arm                  | 2   | 1210054   |
| 024      | Gas distributor                | 1   | 1210024   |  | 055      | Handle                      | 2   | 1210055   |
| 025      | Hose connector                 | 2   | 1210025   |  | 056      | Clutch assembly             | 1   | 1210056   |
| 026      | Nut for oxygen                 | 1   | 1210026   |  | 057      | Front shifting yoke locator | 1   | 1210057   |
| 027      | Nut for gas                    | 1   | 1210027   |  | 058      | Back shifting yoke locator  | 1   | 1210058   |
| 028      | Preheating oxygen valve body   | 1   | 1210028   |  | 059      | shifting yoke               | 1   | 1210059   |
| 029      | Preheating oxygen valve needle | 1   | 1210029   |  | 060      | shifting yoke shaft         | 1   | 1210060   |
| 029A     | Preheating oxygen valve        | 1   | 1210029   |  | 061      | shifting yoke locator       | 2   | 1210061   |
| 030      | Cutting oxygen valve body      | 1   | 1210030   |  | 062      | Shifting yoke gear          | 1   | 1210062   |
| 031      | Cutting oxygen valve needle    | 1   | 1210031   |  | 063      | Shifting yoke pinion        |     | 1210063   |
| 032      | Fuel gas valve body            | 1   | 1210032   |  | 064      | Clutch handle               | 1   | 1210064   |
| 033      | Fuel gas valve needle          | 1   | 1210033   |  | 065      | Brand plate                 | 1   | 1210065   |

### Standard Parts List for Manual pipe cutting machine Model Handypipe-Q

|     |                              |  |         |  |     |                              |  |         |
|-----|------------------------------|--|---------|--|-----|------------------------------|--|---------|
| 101 | Plain cushion Ø5             |  | 1210101 |  | 116 | Inner hexagon screw M8×20    |  | 1210147 |
| 102 | Wing bolt M5×23              |  | 1210102 |  | 117 | External circlip Ø10         |  | 1210148 |
| 103 | Cap screw M5×12              |  | 1210103 |  | 118 | Cap screw M6×60              |  | 1210149 |
| 104 | Bearing 6001                 |  | 1210104 |  | 119 | Sealing nut M6               |  | 1210150 |
| 105 | Inner circlip Ø28            |  | 1210105 |  | 120 | Inner hexagon screw M6×20    |  | 1210151 |
| 106 | Countersunk head screw M5×16 |  | 1210106 |  | 121 | Elastic straight Pin Ø4×22   |  | 1210152 |
| 107 | Plain cushion Ø12            |  | 1210107 |  | 122 | Cap screw M6×10              |  | 1210153 |
| 108 | Hexagon bolt M12             |  | 1210108 |  | 123 | Cap screw M5×8               |  | 1210154 |
| 109 | Wing bolt6×14                |  | 1210109 |  | 124 | Steel ball Ø6                |  | 1210155 |
| 110 | Plain cushion                |  | 1210110 |  | 125 | Spring Ø6×12                 |  | 1210156 |
| 111 | Elastic straight Pin Ø2.5×18 |  | 1210111 |  | 126 | Tightening screw M8×8        |  | 1210157 |
| 112 | Cap screw M6×22              |  | 1210112 |  | 127 | Bearing 6201                 |  | 1210158 |
| 113 | Cap screw M3×6               |  | 1210113 |  | 128 | Spring Ø7×22                 |  | 1210159 |
| 114 | Rivet Ø2×8                   |  | 1210114 |  | 129 | Circlip Ø4                   |  | 1210160 |
| 115 | Spring Ø32×60                |  | 1210115 |  | 130 | Elastic straight Pin Ø2.5×12 |  | 1210161 |