

Parts List for motorized pipe gas cutting machine Model Autopipe

Item No.	Part Name	Qty	Stock No.	Item No.	Part Name	Qty	Stock No.
001	Body base	1	1212001	038	Lift shaft	1	1212038
002	Guide wheel assembly	4	1212002	039	Upper plate	1	1212039
003	Guide wheel	4	1212003	040	Slide bracket	1	1212040
004	Guide wheel shaft	4	1212004	041	Sprocket shaft	1	1212041
005	Gland	4	1212005	042	Sprocket	1	1212042
006	Shaft sleeve	6	1212006	043	Chain	1	1212043
007	Rack bar locking pin	1	1212007	044a	Coller (B)		
008	Cross-feed rack bar	1	1212008	044b	Coller (C)	1	1212044
009	Slide shaft	2	1212009	045	Big drive gear	1	1212045
010	Slide shaft sleeve	2	1212010	046	Sprocket washer	2	1212046
011	Cross feed pinion unit	2	1212011	047	Coller (A)	1	1212047
012	Pinion	2	1212012	048	Metal socket	1	1212048
013	Pinion metal	2	1212013	049	Transmission case connection	1	1212049
014	Handle	2	1212014	050	Dust-proof cover	1	1212050
015	Torch holder assembly	1	1212015	051	Small spiral gear	1	1212051
016	Torch holder	1	1212016	052	Eccentric sleeve	1	1212052
017	Torch holder base assembly	1	1212017	053	Output main axle	1	1212053
018	Torch holder base	1	1212018	054	Clutch	2	1212054
019	Gas distribution system	1	1212019	055	Clutch worm	2	1212055
020	Torch assembly	1	1212020	056	Clutch pin	1	1212056
021	Torch body	1	1212021	057	Transmission case	1	1212057
022	Torch nut	1	1212022	058	Bear sleeve	1	1212058
023	Rack	1	1212023	059	Bear cover	1	1212059
024	Gas distributor	1	1212024	060	Motor gear	1	1212060
025	Hose connector	2	1212025	061	Motor assembly	1	1212061
026	Nut for oxygen	1	1212026	062	Motor	1	1212062
027	Nut for gas	1	1212027	063	Carbon brush		1212063
028	Preheating oxygen valve body	1	1212028	064	Carbon cap	1	1212064
029	Preheating oxygen valve needle	1	1212029	065	Reduction gear assembly	1	1212065
029a	Preheating oxygen valve	1	1212029	066	Passive spiral gear		1212066
030	Cutting oxygen valve body		1212030	067	Gear shaft		1212067
031	Cutting oxygen valve needle	1	1212031	068	Reduction gear		1212068
032	Gas valve body	1	1212032	069	Worm shaft		1212069
033	Gas valve needle	1	1212033	070	Worm shaft retainer		1212070
033a	Gas valve	1	1212033	071	Clutch assembly		1212071
034	Oxygen hose	2	1212034	072	Clutch handle		1212072

035	Gas hose	1	1212035	073	Locating plate		1212073
036	Wing handle	1	1212036	074	Fixing seat		1212074
037	Washer	2	1212037	075	Spring rod		1212075

076	Clutch rotating rod		1212076	087	Fuse		1212087
077	Spring		1212077	088	Power switch		1212088
078	Clutch shift block		1212078	089	Electric box bottom cover		1212089
079	Transmission bottom plate		1212079	090	Rubber plug		1212090
080	Clutch label		1212080	091	Remote control box assembly		1212091
081	Electric box assembly		1212081	092	Metal plug		1212092
082	Electric box cover		1212082	093	Cord		1212093
083	Electric box handle		1212083	094	Remote control box		1212094
084	Transformer		1212084	095	Control board		1212095
085	Circuit board		1212085	096	Condenser		1212096
086	Power lamp		1212086	097	Power indicator		1212097

1211-074 Steel belt assembly (磁力老款)

Standard Parts List for Manual pipe cutting machine Model Autopipe

120	Plain cushion Ø5		1212120	143	Inner hexagon screw M6×20		1212143
121	Wing bolt M5×20		1212121	144	Circlip Ø14		1212144
123	Cap screw M5×12		1212123	145	Bearing 6302		1212145
124	Bearing 6001		1212124	146	Circlip Ø14		1212146
125	Inner circlip Ø28		1212125	147	Common flat key M5×5×25		1212147
126	Countersunk head screw M5×12		1212126	148	Spring M6×12		1212148
127	Plain cushion Ø12		1212127	149	Circlip Ø4		1212149
128	Hexagon bolt M12		1212128	150	Bearing 6300		1212150
129	Wing bolt 6×15		1212129	151	Countersunk head screw M4×12		1212151
130	Plain cushion Ø6		1212130	152	Plain cushion Ø4		1212152
131	Elastic straight Pin Ø2.5×18		1212131	153	Cap Screw M4×16		1212153
132	Cap screw M6×20		1212132	154	Bearing 607		1212154
133	Cap screw M3×6		1212133	155	Bearing 608		1212155
134	Circlip Ø10		1212134	156	Tightening screw M5×12		1212156

135	Spring Ø32×60		1212135	157	Spring Ø12		1212157
136	Inner hexagon screw M8 ×16		1212136	158	Hexagonal nut M5		1212158
137	Bearing 6004		1212137	159	Inner hexagon screw M5×30		1212159
138	Cap screw M5×20		1212138	160	Cap screw M4×12		1212160
139	Semi-round head nut M4× 8		1212139	161	Inner hexagon screw M5×12		1212161
140	Hexagon nut M10		1212140	162	Elastic cushion Ø3		1212162
141	Common flat key M4×4× 8		1212141	163	Plain cushion Ø3		1212163
142	Semi round head screw M3 ×8		1212142				